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Listing of Claims:

Claims 1-48 (previously cancelled)

Claim 49 (currently amended) A process for the production of an (S)-R_{oxa}-RING-CH₂-NH-CO-R_N of the formula (X)

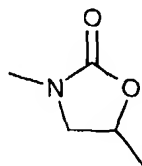


where:

(I) R_N is C₁-C₅ alkyl;

(II) R_{oxa} is phenyl substituted with one -F and one substituted amino group which comprises:

(III) RING means



(1) contacting a carbamate of the formula (IX)



where:

(I) X₁ is:

(A) C₁-C₂₀ alkyl,

(B) C₃-C₇ cycloalkyl,

(C) φ- optionally substituted with one or two:

(1) C₁-C₃ alkyl,

(2) F-, Cl-, Br-, I-,

(D) CH₂=CH-CH₂-,

(E) CH₃-CH=CH-CH₂-,

(F) (CH₃)₂C=CH-CH₂-,

(G) CH₂=CH-,

(H) φ-CH=CH-CH₂-,

(I) φ-CH₂- optionally substituted on φ- with one or two -Cl, C₁-C₄ alkyl, -NO₂, -CN, -

CF₃,

(J) 9-fluorenylmethyl,

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- (K) $(\text{Cl})_3\text{C}-\text{CH}_2-$,
- (L) 2-trimethylsilylethyl,
- (M) $\phi-\text{CH}_2-\text{CH}_2-$,
- (N) 1-adamantyl,
- (O) $(\phi)_2\text{CH}-$,
- (P) $\text{CH}\equiv\text{C}-\text{C}(\text{CH}_3)_2-$
- (Q) 2-furanylmethyl,
- (R) isobornyl,
- (S) -H;

(II) R_{oxa} is as defined above, and (III) X_2 is (A) $-\text{Cl}$, (B) $-\text{Br}$, (C) $p\text{-CH}_3\text{-}\phi\text{-SO}_2-$, (D) $m\text{-NO}_2\text{-}\phi\text{-SO}_2-$, with an (S)-3-carbon amino alcohol (V) where X_2 is as defined above in the presence of a lithium cation and a base whose conjugate acid has a pK_a of greater than about 8 to produce an (S)-oxazolidinone free amine of the formula (XIII)



where R_{oxa} is as defined above, and

(2) acylating the (S)-oxazolidinone free amine (XIII) with an acylating agent selected from the group consisting of an acid anhydride of the formula $\text{O}(\text{CO-R}_N)_2$ where R_N is as defined above or an acid halide of the formula $\text{R}_N\text{-CO-X}_4$ where X_4 is $-\text{Cl}$ or $-\text{Br}$ and where R_N is as defined above and a tri(alkyl)amine where alkyl is $\text{C}_1\text{-C}_5$.

Claim 50 (original) A process for the production of an (S)- $\text{R}_{\text{oxa}}\text{-RING-CH}_2\text{-NH-CO-R}_N$ (X) according to claim 49 where R_{oxa} is:

- 3-fluoro-4-[4-(benzyloxycarbonyl)-1-piperazinyl]phenyl,
- 3-fluoro-4-(4-morpholinyl)phenyl and
- 3-fluoro-4-(4-hydroxyacetyl piperazinyl)phenyl.

Claim 51 (original) A process for the production of an (S)- $\text{R}_{\text{oxa}}\text{-RING-CH}_2\text{-NH-CO-R}_N$ (X) according to claim 49 where R_N is C_1 alkyl.

Claim 52 (original) A process for the production of an (S)- $\text{R}_{\text{oxa}}\text{-RING-CH}_2\text{-NH-CO-R}_N$ (X) according to claim 49 where X_1 is -H.

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53. A process for the production of an (S)-R_{oxa}-RING-CH₂-NH-CO-R_N (X) according to claim 49 where X₂ is -Cl.

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